## SPECIAL PACKAGING INSTRUCTION

Form Approved OMB No. 0704-0188 **XTB** 

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1. PART OR DRAWING NO. (CAGE) NOMENCLATURE					2. CAGE	3. SPI NO.
278/65 (77237) AXLE ASSEMBLY					19207	AK13581941
4. NATIONAL STOCK NO.					5. DATE OF DRAWING	6. REVISION
2520-01-358-1941					01-05-2003	
7. QUP	8. ICQ	9. UI	9. UNIT PACK WT. (LB)		10. UNIT PACK CU (CU. FT.)	11. UNIT PACK SIZE (INCHES)
1 EA	NONE		1584.0		56.776	
			18.	19.		20.
40 ANNUTARY/RREGERVATION			STEPS	REQD	DESCRIPTION  DESCRIPTION	
12. MILITARY PRESERVATION			1	В	PRESERVATIVE: MIL-PERF-10924	
MIL-STD-2073-1D, METHOD 20						
13. CLEANING			2	С	CLOSURE: SEE NOTE C.	
MIL-STD-2073-1D, CODE 1						
14. DRYING			3	D	PRESERVATIVE: MIL-PERF-2105	
MIL-STD-2073-1D						
15. PACKING	4 E		Е	PRESERVATIVE: MIL-PERF-16173, GR 1		
a. LEVEL A						
SEE NOTE H			5	F	PRIMER: A-A-52465	
b. LEVEL B						
NOT APPLICABLE			6	G	CONTAINER: ASTM-D6256/D 6256M, TYPE 1, FULL PANEL,	
16. MARKING					CLASS 2, STYLE A, TREATMENT A	
MIL-STD-129						

## 17. NOTES/DRAWING

- A. QUALITY ASSURANCE PROVISIONS:
  - 1. INSPECT THE PRESERVATION AND UNIT PACK IN ACCORDANCE WITH MIL-STD-2073-1.
  - 2. INSPECT THE PACKING IN ACCORDANCE WITH THE APPLICABLE CONTAINER SPECIFICATION.
- B. APPLY PRESERVATIVE THROUGH GREASE FITTINGS.
- C. SEAL LARGE OPENINGS TO HOUSING WITH PLYWOOD AND GREASEPROOF BARRIER, UTILIZING EXISTING BOLTS. SEAL SMALL OPENINGS WITH CAPS/PLUGS OR TAPE MIL-T-22085, TY II.
- D. FLSH OR SLUSH (AS APPLICABLE) INTERNALLY AND THOROUGHLY DRAIN EXCESS.
- E. APPLY PRESERVATIVE TO UNPAINTED EXTERIOR METALLIC SURFACES
- F. APPLY PRIMER TO INSIDE OF BREAK DRUMS. APPLICATION ON NONMETALLIC SURFACES SHALL BE HELD TO A MINIMUM.
- G. CLASS OVERSEAS. BLOCKING, BRACING, CUSHIONING, AND IMMOBILIZATION OF THE ITEM WITHIN THE CONTAINER SHALL MEET THE REQUIREMENTS OF MIL-STD 2073-1D, INCLUDING THE APPLICABLE ROUGH HANDLING TEST PER ASTM D4169, DISTRIBUTION CYCLE 18, ASSURANCE LEVEL NO DAMAGE TO CONTAINER OR ITEM.
- H. THE UNIT CONTAINER IS AN APPLICABLE LEVEL A SHIPPING CONTAINER AND NO FURTHER PACKING IS REQUIRED.

UNIT PACK WT, CU, AND SIZES ARE ESTIMATED AND ARE PROVIDED FOR INTERNAL GOVERNMENT PLANNING PURPOSES ONLY.

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